

# Making Waste Desirable



**BIO-COMPOSITE**



**BIO-PLASTIC**



**BIO-LEATHER**

This project will be investigating and exploring ways in which interior spaces could utilise biomaterials. It will be understanding the issues of conventional interior textiles and processes and how they can be improved. The design intent for the project is to experiment with biomaterials and biodegradable matter to offer theoretical alternatives to non-renewable materials. Conventional materials within commercial interiors are mostly plastic-based, non-renewable and do not decompose back into nature. This is creating more and more unnecessary waste and unsustainable design outcomes. Investigations will be led with bio-matter as a regenerative source to experiment with waste to create completely sustainable materials. The aim is to understand the possibilities biomaterials can have in retail interior spaces and to make waste a desirable resource.

The three materials focused on were bio-plastic (Thermosetting), bio-leather and a ceramic composite. These mimicked the most common materials within a retail environment and the hardest to dispose of environmentally. The theoretical uses that came from the biomaterials were a bio-composite for interior wall/floor tiles, a bio-plastic to replace plastic laminates and a bio-leather which could replace conventional leathers and faux leathers in upholstered items.

# MATERIAL MAKING

## Hypothesis Intension

The testing intended to use waste within the local community and create natural materials. The materials are then tested to understand their characteristics and how well they work. A variety of materials have been constructed to test the possible applications it could have and what it could replace in the retail interior environment.

### WASTE/BY-PRODUCT



### STEP BY STEP...

- 1 INGREDIENT STERILISATION
- 2 REMOVE THE INGREDIENT MOISTURE

### MATERIAL INGREDIENTS



- 3 GRIND THE INGREDIENTS INTO A POWDER OR DESIRED TEXTURE
- 4 MAKING THE MATERIAL MIX

### MATERIAL CREATION



- 5 SCOOP MIX INTO A MOULD
- 6 LEAVE TO AIR DRY

## SOURCING

Natural materials have been sourced to create a completely biodegradable material that can naturally decompose back into nature. Locally sourced by-products are a great way to incorporate food waste within businesses that can create these materials. Some examples are eggshells, coffee grounds, tea leaves, and vegetable and fruit peels. All can be dried out and crushed into a fine powder as a base or colour additive to the material.

## MAKING

To make the material a sterilised environment is the most important element as whilst drying it can be a breeding ground for mould and ruin the material physically. Whilst making your material it is important to have a binder as this is what will hold the material together and bond into a solid form. In my testing sodium alginate and agar have been used as a binder. To change colour variations natural pigments are available for example spices, flowers and other by-products can visually change the material aesthetically.

## DRYING

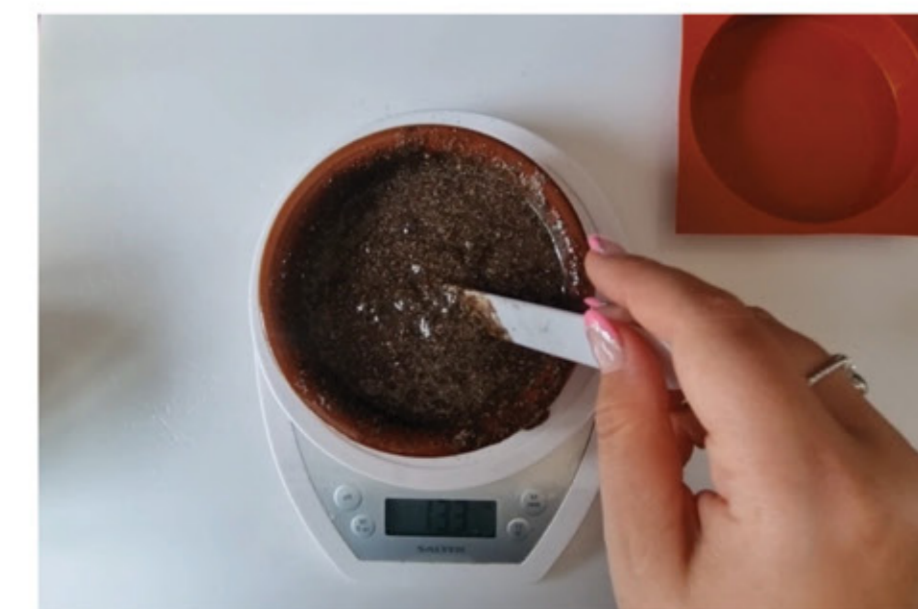
Depending on the sample size and water content will depend on how long a material will take to dry. After my investigations, a material can take from 1-2 weeks to completely dry. However, the material needs a warm environment and if it takes too long to dry will eventually mould.



MATERIAL CREATION



SCAN ME



To view the making process of the coffee composite material scan the QR code above.

# THE MATERIAL EXPERIMENTS



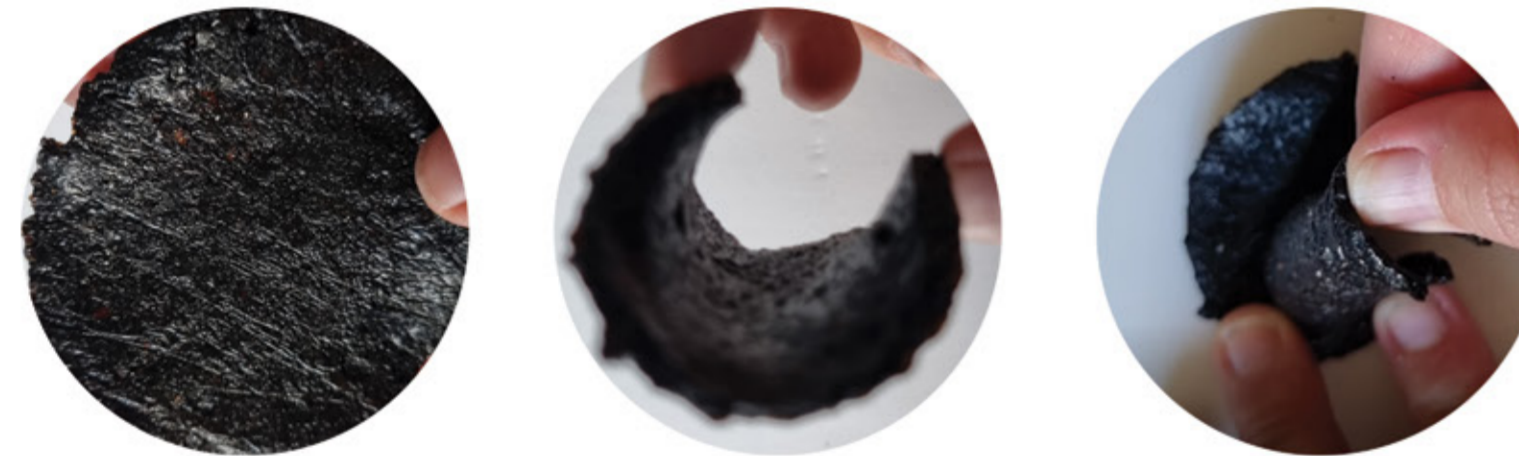
## ITERATION ONE

Possible Conventional Material Comparison: Plastic-like Material (Thermosetting)  
 Characteristics: Rigid, Toughness, Wear Resistance, High Density  
 Issues: Non-Waterproof. Thin, Dried Curled  
 Results: A solid grainy composite



## ITERATION TWO

Possible Conventional Material Comparison: Plastic-like Material (Thermosetting)  
 Characteristics: Rigid, Brittle, Wear Resistance, Resilient  
 Issues: Non-Waterproof. Thin, Dried Curled  
 Results: A stiff plastic textured material



## ITERATION FOUR

Possible Conventional Material Comparison: Leather-like Material  
 Characteristics: Flexible, Malleable, Stretchy, Smooth, Shiny, Resilient  
 Issues: Non-Water Proof, Can be torn with force  
 Results: A smooth leather-like could replace conventional leathers



## ITERATION SIX

Possible Conventional Material Comparison: Plastic-like Material (Thermoplastic)  
 Characteristics: Very Flexible, Some Stretch, Resilient, Wear Resistance  
 Issues: Non-Waterproof. Thin, Can be torn with a high amount of pressure

## FIRST ITERATIONS

The first step in understanding these biomaterials was to first explore what could be created and how. To gather a general knowledge base of how each material reacts and test variations and ingredients.



Material Testing



## ITERATION SEVEN

Possible Conventional Material Comparison: Paper-like  
 Characteristics: Brittle, Crumbly  
 Issues: Fragile and can easily be broken  
 Results: Not a suitable material



Material Testing



Material Testing



## ITERATION EIGHT

Possible Conventional Material Comparison: Paper-like  
 Characteristics: Can be Torn, Thin, Small Stretch, Can be written on  
 Issues: Non-Water Resistant, Easily Torn, Not Resilient  
 Results: Possibly replace a plastic material?



Material Testing



Material Testing



## ITERATION ELEVEN

Possible Conventional Material Comparison: Paper-like  
 Characteristics: Can be Torn, Thin, Small Stretch, Can be written on  
 Issues: Non-Water Resistant, Easily Torn, Not Resilient  
 Results: A paper-like material a powdery texture similar to a wallpaper texture?



Material Testing



Material Testing



## ITERATION TWELVE

Possible Conventional Material Comparison: Composite (Ceramic/Brick-like)  
 Characteristics: Rigid, Wear Resistance, Resilient, Hard  
 Issues: Can be broken, Grainy  
 Results: A hard composite material, possibly replace ceramics or composite surfaces.



Material Testing



# MATERIAL COLOUR VARIATIONS

To create a range of colour combinations for the materials, natural dyes are the safest and most effective within these materials as when they biodegrade the dye will not negatively impact the soils. The opportunity to be able to include natural dyes within these materials makes them more desirable to consumers with more variety and choice within their material selection. These natural dyes are again sourced from the waste produce around the local area. Flowers can be sourced from nearby florists when the flowers die. Waste like seeds, coffee and vegetable peels can be used to enhance the colouring of materials whilst also utilising the waste available.

## BIO-LEATHER



TEA LEAF



COFFEE GROUNDS



TURMERIC



SUNFLOWER SEED



ROSE PETAL

## BIO-COMPOSITE



PUMPKIN SEED



SUNFLOWER SEED



COFFEE GROUND



DRIED FLOWER



TEA LEAF

## BIO-PLASTIC



TURMERIC



SUNFLOWER SEED



COFFEE GROUNDS



DRIED LEAVES



ROSE PETAL